

**TABLE 1 - NUMBER CATEGORIES FOR CHIP RATING**

Rating Number	Number of Chips	Rating Number	Number of Chips
10	0	4	50-74
9	1	3	75-99
8	2-4	2	100-149
7	5-9	1	150-250
6	10-24	0	>250
5	25-49		

**TABLE 2 - SIZE CATEGORIES FOR CHIP RATING**

Rating Letter	Size of Chips (see "d," Fig. 2)
A	< 1 mm (<approximately 0.03 in)
B	1-3 mm (approximately 0.03 - 0.12 in)
C	3-6 mm (approximately 0.12 - 0.25 in)
D	> 6 mm (>approximately 0.25 in)

**TABLE 3 - POINT OF FAILURE NOTATION**

Notation	Level of Failure	Failure Type
(S/T)	Substrate to topcoat	Adhesional
(S/P)	Substrate to primer	Adhesional
(P)	Primer	Cohesional
(P/T)	Primer to topcoat	Adhesional
(T)	Topcoat	Cohesional